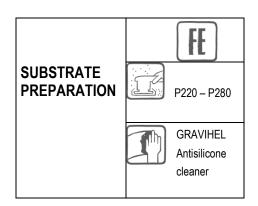


Technical information (09/2020)

GRAVIHEL ARMOR SKIN MIX

- Two-component single layer structur coating with extreme weather, chemical, UV and mechanical resistance.
- · Used in the protection of construction, agricultural machinery, rail vehicles, different steel constuctions, PV and LCV (vans, trucks, campers) and for industrial varnishing, which requires high level of mechanical, chemical and weather resistance.
- For special effects you can add to any shade 10-20 % of GRAVIHEL Silver Pastes (21, 22 or 23), in order effect would be more visable we recommend to use GRAVIHEL 22 coarse silver or GRAVIHEL 23 extra coarse silver.
- VOC compliant



Typ of product: Acryl – isocianate (polyurethane)

Appearance: SEMI GLOSS **Delivery viscosity:** Thixotropic

DIN 53211 Φ4 / 20°C

Density of component A: 1,4 - 1,5 kg/l Solid content: By volume: 60%

By weight: 73% 2004/42/IIB(d)(420)380

VOC: VOC ready to use (g/l)= max.380

Theoretical yield: $5 - 7.5 \text{ m}^2/\text{lit}$.

Color shades: **RAL**







44	Mixing ratio by Weight:	6:1 GRAVIHEL 2K PUR SINGLE COAT HARDENER Thinner is not needed!
	Pot life of the mixture at 20°:	4 h
	Viscosity (RFU): DIN 53211 Φ4 / 20°C	Thixotropic
T	Application with UBS spray gun:	3,5 – 4 bar
	Number of layers:	1
⇒n#	Film thickness:	200 μm
	Drying time at 20°C:	Powder dry = 30 minutes Dry to touch = 5 h
	Drying time at 60°C:	30 minutes
R	Drying time (infra-red short-wave):	8 - 12 min. Distance to the object: 70 - 80 cm
2300	Shelf life:	2 years

FOR PROFESSIONAL USE ONLY - See Safety Data Sheet

2K materials react with humidity; take care that all containers and tools are absolutely dry. While coating, the ambient relative humidity should not exceed 80%.

The data may vary under various conditions.,

Any part of this information may change at any time without notice.

The information was derived from years of experience in the collaboration of Development and Technical Services and is the property of HELIOS Refinish.

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